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CONCEPT

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~~SPEED AND~~

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2000 PLC \u0026 VFD
MODBUS

Communication Mode

VFD Parameter settings -

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SETTINGS and
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materials and incorporate
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technology available.
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for the installation,
parameter setting,
troubleshooting, and
daily maintenance of the
AC motor drive.

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Each VFD-E AC motor

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drive has a pre-assigned communication address specified by Pr.09.00.

The RS485 master then controls each AC motor drive according to its communication address.

Page 155 Modbus RTU mode, protocol <8,O,1>

1. Control by PC or PLC

A VFD-E can be set up to communicate in Modbus networks using one of the following

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modes: ASCII
(American Standard
Code for Information
Interchange) or RTU
(Remote Terminal Unit).

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HOW TO SET
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6. Program the VFD
using the standard Delta
Cable as used on our
Lathe department. Use
these settings: Usb -
RS485, 9600, - 7 - N -
2; Select the correct

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COM port found before;
Press Test; Then you can
enter in the program

Formulas. Frequency =
Max RPM * Number of
Poles / 120. Number of
Poles = 120 * Frequency
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Introduction

Congratulations on your purchase of the DELTA VFD-A series AC motor drive. The VFD series is a high-performance / low noise Page 2/16 3081872.

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Vfd
PD001 - 0 = Start from
VFD Panel (Manual
control), 1 = Control

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from inputs(use if Mach is start/stopping your spindle as explained above) PD044 - 2 PD045
– 3 Spindle motor: Pins are numerically marked on the inside of the plug. Pin 1,2, and 3 are power, Pin 4 is ground. To change the direction of the

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